

OWNERS SERVICE MANUAL NO. 05602 INSTALLATION, OPERATING & SERVICING INSTRUCTIONS

All fire extinguishers should be installed, inspected and maintained in accordance with the National Fire Protection Association standard titled "Portable Fire Extinguishers", NFPA-10 and the requirements of local authorities having jurisdiction.

When maintenance is indicated, it should be performed by trained persons having proper equipment. Fire extinguishers are pressure vessels and must be treated with respect and handled with care. They are mechanical devices and require periodic maintenance to be sure that they are ready to operate properly and safely. Amerex strongly recommends that the maintenance of portable fire extinguishers be done by a trained professional – your local authorized Amerex Distributor.

Amerex Corporation makes original factory parts available to insure proper maintenance – USE OF SUBSTITUTE PARTS RELEASES AMEREX OF ITS WARRANTY OBLIGATIONS. Amerex parts have machined surfaces and threads that are manufactured to exacting tolerances. O-rings, hoses, nozzles, and all metal parts meet precise specifications and are subjected to multiple in-house inspections and tests for acceptability. There are substitute parts available that may be incorrectly labeled as UL component parts, some are advertised as Amerex type. None of these meet UL requirements and all of them voids the Amerex extinguisher warranty and UL listing. DO NOT SUBSTITUTE.

RECHARGE FIRE EXTINGUISHERS IMMEDIATELY AFTER ANY USE

REFERENCES IN THIS MANUAL: NFPA-10 Portable Fire Extinguishers

CGA C-1 Methods for Hydrostatic Testing of Compressed Gas Cylinders CGA C-6 Standard for Visual Inspection of Compressed Gas Cylinders AVAILABLE FROM:
National Fire Protection Association
1 Batterymarch Park, P.O, Box 9101
Quincy, MA 02269-9101

Compressed Gas Association, Inc. 4221 Walney Road, 5th Floor Chantilly, VA 20151-2923

AMEREX CORPORATION - P.O. BOX 81 - TRUSSVILLE, ALABAMA 35173-0081 Phone: 205/655-3271 Fax: 800/654-5980

e-mail: customer.service@amerex-fire.com Web Page: http://www.amerex-fire.com

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REGULAR (SODIUM BICARBONATE BASE) HAND PORTABI PURPKE K (POTASSIUM BICARBONATE BASE) BASE), **ABC (AMMONIUM PHOSPHATE**

INSTALLATION

Your layout and particular hazards dictate the placement of fire extinguishers. NFPA-10 requires that hand portable extinguishers with a gross weight less than 40 lbs. be hung with the top of the extinguisher **not more** than 5 ft. (1.53 m) above the floor. Extinguishers having a gross weight greater than 40 lbs. (18.14 kg) should be installed so that the top of the extinguisher is **not more** than 3 ½ ft. (1.07m) above the floor. All extinguishers should be in an accessible location and near an exit. Never install the extinguisher in a location where a potential hazard would prevent easy access. The operational temperature range for this extinguisher is -65°F to +120°F (-54°C to +49°C) or -40°F to +120°F (-40°C to +49°C) [please see the nameplate on your extinguisher]. extinguisher should be adequately protected if temperatures outside of this range are anticipated. Keep the extinguisher clean and free from dirt, ice, chemicals and any contaminants that may interfere with its proper operation. DO NOT FUNCTIONALLY TEST THIS FIRE EXTINGUISHER. (Testing or any use may cause the extinguisher to gradually lose pressure over a period of time and make the extinguisher ineffective.) Never throw an extinguisher into a fire because rapid heat buildup could cause pressure expansion and exceed the limitations of the cylinder.

OPERATION

NOTE: Persons expected to use this extinguisher should be trained in initiating its operation and in the proper firefighting technique. Familiarize all personnel with this information before an emergency occurs.

- 1. Remove the extinguisher from wall hanger or bracket.
- 2. Hold the extinguisher upright, twist and pull the ring (safety) pin, snapping the plastic lockwire seal.
- 3. Starting back a minimum of 8 feet from the fire, grasp the nozzle and aim at the base of the fire nearest you.
- 4. Keeping the extinguisher upright, squeeze the lever to discharge and sweep the chemical agent stream from side to side. Work the fire away from you while being alert for flashbacks. Move closer as the fire is extinguished but not so close as to scatter or splash the burning material.
- 5. When the fire is out, stand by and watch for possible re-ignition.
- 6. Evacuate and ventilate the area immediately after extinguishing the fire. The fumes and smoke from any fire may be hazardous and can be deadly.

CAUTION: DISCHARGE TIME AND EFFECTIVE RANGE OF THE AGENT THROW VARIES ACCORDING TO MODEL – SEE THE SPECIFICATION LITERATURE FOR YOUR EXTINGUISHER.

RECHARGE FIRE EXTINGUISHERS IMMEDIATELY AFTER ANY USE

AMEREX CORPORATION DOES NOT SERVICE, MAINTAIN OR RECHARGE FIRE EXTINGUISHERS. THIS MANUAL IS PUBLISHED AS A GUIDE TO ASSIST QUALIFIED SERVICE PERSONNEL IN THE INSPECTION, MAINTENANCE AND RECHARGE OF AMEREX FIRE EXTINGUISHERS ONLY. NO INSTRUCTION MANUAL CAN ANTICIPATE ALL POSSIBLE MALFUNCTIONS THAT MAY BE ENCOUNTERED IN THE SERVICE OF FIRE EXTINGUISHERS. DUE TO THE POSSIBILITY THAT PRIOR SERVICE PERFORMED ON THIS EQUIPMENT MAY HAVE BEEN IMPROPERLY DONE, IT IS EXTREMELY IMPORTANT THAT ALL WARNINGS, CAUTIONS AND NOTES IN THIS MANUAL BE CAREFULLY OBSERVED. FAILURE TO HEED THESE INSTRUCTIONS COULD RESULT IN SERIOUS INJURY.

AMEREX ASSUMES NO LIABILITY FOR SERVICE, MAINTENANCE OR RECHARGE OF FIRE EXTINGUISHERS BY PUBLISHING THIS MANUAL.

INSPECTING THE EXTINGUISHER

This extinguisher should be inspected at regular intervals (monthly or more often if circumstances dictate) to insure that it is ready for use. Inspection is a "quick check" that a fire extinguisher is available and is in operating condition. It is intended to give reasonable assurance that the fire extinguisher is fully charged. This is done by verifying that it is in its designated place, that it has not been actuated or tampered with, and that there is no obvious physical damage or condition to prevent its operation.

PERIODIC INSPECTION PROCEDURES

(Monthly or more often if circumstances dictate)

[NFPA-10] Periodic inspection of fire extinguishers shall include a check of at least the following items:

- 1. Location in designated place.
- 2. No obstruction to access or visibility.
- 3. Pressure gauge reading or indicator in the operable range or position.
- 4. Fullness determined by weighing or hefting for self-expelling-type extinguishers, Cartridge-operated extinguishers, and pump tanks.
- 5. Operating instructions on nameplate and facing outward.
- 6. Safety seals and tamper indicators not broken or missing.
- 7. Examination for obvious physical damage, corrosion, leakage, or clogged nozzle.

MAINTENANCE

[NFPA-10] At least once a year or more frequently if circumstances require, maintenance should be performed. Maintenance is a "thorough check" of the extinguisher. It is intended to give maximum assurance that a fire extinguisher will operate effectively and safely. It includes a thorough examination for physical damage or condition to prevent its operation and any necessary repair or replacement. It will normally reveal if hydrostatic testing or internal maintenance is required.

MAINTENANCE - SERVICE PROCEDURE

WARNING: BEFORE SERVICING BE SURE THE EXTINGUISHER AGENT CYLINDER IS NOT PRESSURIZED. THIS PROCEDURE IS BEST ACCOMPLISHED WITH THE EXTINGUISHER IN AN UPRIGHT POSITION AND ON A LEVEL SURFACE.

1. Clean extinguisher to remove dirt, grease or foreign material. Check to make sure that the instruction nameplate is securely attached and legible. Inspect the cylinders for corrosion, abrasion, dents or weld damage. If any damage is found, hydrostatically test in accordance with instructions in CGA C-1 and C-6 and NFPA 10.

Note: When cleaning, avoid use of solvents around the pressure gauge. They could seriously damage the plastic gauge face.

- 2. Inspect the extinguisher for damaged, missing or substitute parts. Only factory replacement parts are approved for use on Amerex fire extinguishers.
- 3. Weigh the extinguisher and compare with weight printed in the "Maintenance" section on the nameplate (label). Recharge extinguisher if weight is not within indicated allowable tolerances.
- 4. Check the date of manufacture printed on the extinguisher label (nameplate) or on the agent cylinder dome. The agent cylinder must be hydrostatically tested every 12 years to the test pressure indicated on the nameplate.
- 5. Visually inspect the pressure gauge:
 - a. If bent, damaged or improper gauge, depressurize and replace.
 - b. If pressure is low, check for leaks.
 - c. If over pressurized (overcharged), depressurize the extinguisher and follow recharge instructions.
- 6. Check ring pin for freedom of movement. Replace if bent or if removal appears difficult.
- 7. Inspect discharge lever for any dirt or corrosion which might impair freedom of movement. Inspect carrying handle for proper installation. If lever, handle or rivets are damaged replace with proper Amerex part(s).
- 8. Install new tamper seal if broken and record service data on the extinguisher inspection tag.
- 9. Remove nozzle or hose and horn assembly and visually inspect inside valve body. (Chemical in the valve body may indicate that the extinguisher has been partially discharged and should therefore be recharged). Inspect nozzle or the hose & horn assembly for damage replace as necessary. Blow air through nozzle or hose and horn to insure passage is clear of foreign material.
- 10. Inspect the valve assembly for corrosion or damage to hose thread connection. Replace valve assembly or component parts as necessary following the proper depressurization and recharge procedures. If valve removal is necessary, complete all steps in the Recharge Procedure.
- 11. Install nozzle or hose and horn assembly.
- 12. Replace the extinguisher on the wall hanger or in the vehicle bracket making sure that it fits the bracket properly and the bracket is securely attached replace the bracket if necessary.

COMPLETE MAINTENANCE – SIX YEAR TEARDOWN

[NFPA-10] Every six years, stored pressure extinguishers that require a 12 year hydrostatic test shall be emptied and subjected to the applicable maintenance procedures. When the applicable maintenance procedures are performed during periodic recharging or hydrostatic testing, the six year requirement shall begin from that date.

NOTE: Some states have legislation which requires "Complete Maintenance" on an annual basis. Please contact your local Amerex Distributor to see if these requirements apply to you.

1. Discharge chemical and pressure into a "closed" dry chemical recovery system (several are commercially available). Make sure that the extinguisher is completely empty and depressurized.

NOTE: A "closed recovery system" is designed to prevent loss of the chemical "fines". Loss of the "fines" could result in reduced extinguisher efficiency.

2. Clean extinguisher to remove dirt, grease or foreign material. Check to make sure that the instruction nameplate is securely fastened and legible. Inspect the cylinder for corrosion, abrasion, dents or weld damage. If any of these conditions are found and you doubt the integrity of the cylinder, hydrostatically test to factory test pressure marked on the nameplate (label), using the proof pressure method, in accordance with CGA C-1 and NFPA 10.

NOTE: When cleaning, avoid use of solvents around the pressure gauge. They could seriously damage the plastic gauge face.

- 3. Inspect the extinguisher for damaged, missing or substitute parts. ONLY FACTORY REPLAEMENT PARTS ARE APPROVED FOR USE ON AMEREX FIRE EXTINGUISHERS.
- 4. Check the date of manufacture on the extinguisher label (nameplate). Cylinder must be hydrostatically (proof pressure) tested every 12 years to the test pressure indicated on the nameplate.
- 5. Visually inspect the pressure gauge if bent, damaged or improper type or pressure replace with the proper Amerex pressure gauge (see Parts List).
- 6. Check ring pin for freedom of movement. Replace if bent or if removal appears difficult.
- Inspect discharge lever for any dirt or corrosion which might impair freedom of movement. Inspect
 carrying handle for proper installation. If lever, handle or rivets are damaged, replace with proper
 Amerex parts.
- 8. Remove nozzle or hose and horn assembly and visually inspect threads on nozzle or hose coupling, horn and hose for damage, and replace as necessary. Blow air through nozzle or hose and horn to insure passage is clear of foreign material.
- 9. Inspect the valve assembly for corrosion or damage to nozzle or hose thread connection. Replace valve assembly or component parts as necessary.

WARNING: Before attempting to disassemble the extinguisher be sure it is completely depressurized.

- 10. Remove and disassemble valve assembly by removing downtube, spring and valve stem assembly. Install a new valve stem and collar o-ring after lightly lubricating with Visilox V- 711. (Do not lubricate valve stem seal.)
- 11. Complete steps 3 through 14 of Recharge Procedure.

RECHARGE

WARNING:

- a. Before attempting to disassemble, be sure the extinguisher is completely depressurized.
- b. Never have any part of your body over the extinguisher while removing the valve assembly.
- c. Use a protective shield between you and the pressure gauge while charging an extinguisher. Do not stand in front of the gauge if a shield is not available.
- d. Use a <u>regulated</u> pressurizing source of dry nitrogen only with a minimum dew point of minus 70°F (minus 57C). Set the regulator to no more than 25 psi above the operating pressure.
- e. Check and calibrate regulator gauge at frequent intervals. The regulator gauge should be used to determine when the intended charging pressure has been reached. Do not use the extinguisher gauge for this purpose.
- f. Never leave an extinguisher connected to a regulator of a high pressure source for an extended period of time. A defective regulator could cause the cylinder to rupture due to excessive pressure.
- g. Do not mix types of dry chemicals in extinguishers, recharge or recovery systems. Mixing ABC (acidic base) with Regular, Purple-K, Super-K or Monnex (alkaline base) dry chemicals may result in a chemical reaction capable of developing a dangerous pressure buildup.

RECHARGING PROCEDURE

- 1. Perform steps 1 through 10 of the "Complete Maintenance (Six Year Teardown)" section.
- 2. Thoroughly clean all parts of the disassembled valve with a soft bristle brush or soft cloth. Blow the valve out with air or nitrogen. Inspect the collar o-ring, valve stem, spring and downtube assembly, and replace parts if worn or damaged. Lubricate the collar o-ring and small o-ring on the valve stem with Visilox V-711 (do not lubricate the valve stem seal).
- 3. Reassemble the valve assembly, including downtube and set aside.
- 4. Remove any chemical remaining in the cylinder and check the condition. Properly dispose of any chemical that is contaminated or caked in accordance with local regulations.
- 5. Inspect the cylinder interior following CGA Visual Inspection Standard C-6.
- Using an accurate scale, fill cylinder with the correct amount and type of dry chemical specified on the label (nameplate). Use Amerex chemical which has been kept free of moisture and contamination.

CAUTION: Filling by eye alone could cause potentially dangerous overfilling – always use a scale.

- 7. Clean cylinder collar o-ring seat and collar threads with a small brush and then wipe off surfaces with a clean cloth to remove dust. Lightly brush the collar o-ring seat with Visilox V-711.
- 8. Carefully center the downtube and install valve assembly **hand tight** to the cylinder (the bottom of the valve body should touch the top of the cylinder collar). Attach the nitrogen charging adapter to the valve assembly.
- 9. With the extinguisher properly secured in an upright position, connect your nitrogen pressurizing line with a quick connect to the nitrogen charging adapter. Depress the extinguisher operating lever and pressurize extinguisher with dry nitrogen to the proper operating pressure. When the desired pressure has been reached, release the lever. Shut off nitrogen supply and remove the quick connect.

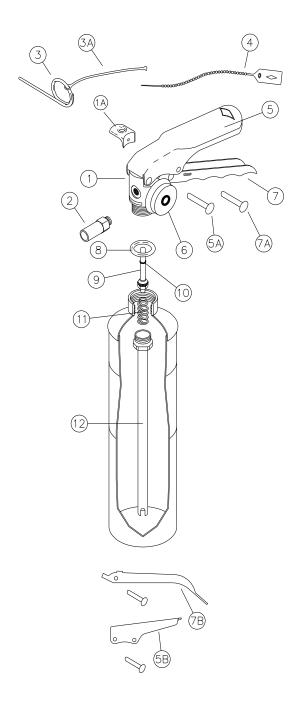
- 10. Check extinguisher for leaks by applying detecting fluid or a solution of soapy water to the nitrogen charging adapter orifice, around the collar o-ring sealing area, cylinder welds and gauge. Remove the nitrogen charging adapter. Blow air or nitrogen into the interior of the valve assembly to remove any remaining leak detecting fluid. Wipe exterior of extinguisher to remove any remaining residue.
- 11. Install nozzle or hose and horn assembly.
- 12. Install ring pin with ring facing the front of the extinguisher.
- 13. Install tamper seal. Record recharge date and attach new recharge tag.
- 14. Weigh assembled extinguisher and confirm that the total weight is within the allowable tolerances indicated in the Maintenance section of the nameplate (label).

TROUBLESHOOTING GUIDE

WARNING: Determine the source of a leak before the extinguisher is depressurized. The extinguisher must be completely depressurized before any attempt is made to devalve it and correct a leakage problem. To depressurize – hold the extinguisher in an inverted position and slowly squeeze the discharge handle. Some chemical remaining in the downtube will be expelled so care should be taken in the area being used for depressurizing. Thoroughly clean all valve parts after depressurization and valve removal.

	PROBLEM	M CORRECTIVE ACTION		
1.	Leak at collar o-ring	Remove valve assembly, remove and discard o-ring, clean collar and lube lightly with Visilox V-711. Clean o-ring groove on valve and install new collar o-ring. Lubricate with Visilox V-711.		
2.	Leak through valve	Check valve stem seating area for scratches or foreign matter. Clean seating area with a tooth brush and soft cloth. Install new valve stem assembly.		
3.	Leak around gauge	Remove gauge*, clean threads and reinstall using Teflon tape on the gauge threads.		
4.	Defective gauge	Remove defective gauge* an install the proper Amerex pressure gauge using Teflon tape on the gauge threads.		
5.	Leak in the cylinder	Contact Amerex if under warranty, otherwise mark "REJECTED" and remove from service or return to owner.		
	* Pressure gauge threads are coated with a special epoxy at the factory. For easy removal, soak the valve assembly in hot water (180°F) for two to four minutes. Remove gauge with a thin 7/16" open end wrench.			





PARTS LIST for 1 – 6 lb. Dry Chemical (Fixed Nozzle) Aluminum Valve Models

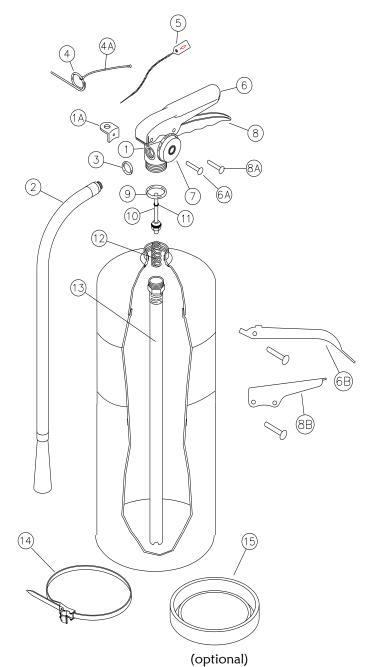
A/B/C403 416 425 409 A/B416 A/B459 A/B409 417 A620 A/B410 A/B417

Item No.	Part No.	Description	Std. Pkg.	
1	12699 Valve Assembly – A620		1	
'	11823	ALL OTHER MODELS	1	
1A	14220	Hanger Loop w/Screw (Optional)	6	
	12494	Nozzle-A620T (.076 Short)		
	01926	417,A/B417 (.129)		
	03741	409,416T,A/B409,A/B416 (.173P)		
2	03211	403,A/B403 (.120ST)	6	
	01276	410,A/B410 (.120)		
	01253	425 (.166)		
	03353	459 (.144)		
•	01412	Ring Pin	24	
3	16353	Ring Pin 1 lb. & 2 ½ lb.	24	
3A	00532	Chain (Nylon) for Ring Pin	24	
4	01387	Lockwire Seal (Yellow)	500	
5	11825	Lever & Rivet "A/B" Valve	1	
5A	01060	Rivet Only for Lever Old & A/B VIv	24	
	06067	Lever & Rivet – A620	1	
5B	02625	Lever & Rivet – Forged Valve	1	
	08184	Gauge – 100 psi for A620	6	
6	03103	Gauge – 195 psi	6	
7	11826	Handle & Rivet "A/B" Valve	1	
7A	01064	Rivet Only for Handle – All Valves	24	
	09001	Handle & Rivet – A620	1	
7B	09002	Handle & Rivet–2 ½ & 5 lb – Forged Valve	1	
	09003	Handle & Rivet – 6 lb. Forged VIv	1	
8	05241	Collar O-Ring	24	
	Collar O-Ring – Bulk Bag		100	
9	06092	Valve Stem Assembly	6	
9	Valve St	em Assembly – Bulk Bag	96	
10	05235	Valve Stem O-Ring	24	
11	01074	Ŭ		
	06069	Downtube/Retainer Asy – A620		
40	01075	417, C403, 403, 410, A417, A403,A410		
12	06212	409, 425, 416, A/B409, B403, B410, B417, A/B416	1	
	03397	459	1	
	ALL BRACKETS – SEE BRACKET PAGE			
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ALL FILL & HYDROTEST ADAPTERS – SEE ADAPTER PAGE

ALL VALVE ASSEMBLIES INCLUDE VALVE BODY, GAUGE, LEVER & HANDLE





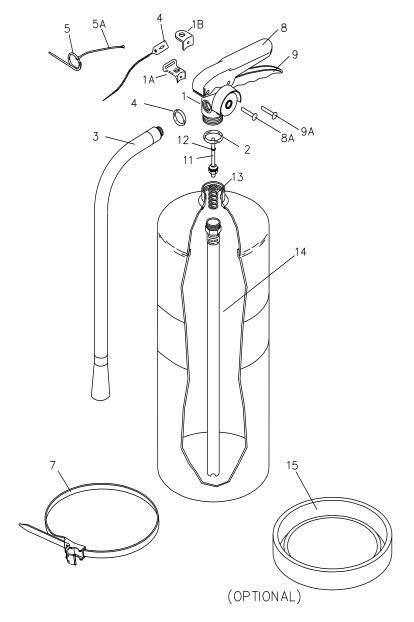
PARTS LIST for 5 - 20 lb. Dry Chemical (Hose & Horn) Aluminum Valve Models

400	443	A/B457
A400	A/B443	479
A/B402	453	A/B479
A411	A/B453	500
A412	456	A/B500
A413	B456	

1 11823	Item No.	Part No.	Description	Std. Pkg.	
11824 20 Lb. 14220 Hanger Loop w/Screw (Optional) 07641 Hose & Horn Asy-400, A400 (.149) 14849 A/B402 (.157) 06215 453, A/B453, A/B500 (.147) 05248 479, 500, 443, A/B479,A/B443 (.152) 05564 456, A/B456, A/B457 (.191) 06541 B456X (.166) 08759 B459X (.136) 11221 A411 (.209) 11658 A411X (.221) 11223 A412, A413 (.177) 01532 Hose Gasket (O-Ring) - All 5,6, & 10 Lb. 06978 A411, A412, A413 4 01412 Ring Pin 4A 00532 Chain (Nylon) for Ring Pin 5 01387 Lockwire Seal (Yellow) Lever & Rivet-A400, A/B402, A/B456, A/B457, A411, A412, A413 6A 01060 Rivet Only for Lever - Old & "A" Valve 6B 02625 Lever & Rivet - 400, 453, 479, 443, 456 7 03103 Gauge - 195 psi Handle & Rivet-400, A/B402, A/B453 A/B479, A/B500, A/B443, A/B456, A/B457 12405 A411, A412, A413 8A 01064 Rivet Only for Handle - All 5-10 lb. 12201 A411, A412, A413 8B 09002 Handle & Rivet - 453, 479, 500 09003 400, 443, 456 9 05241 Collar O-Ring 10 Collar O-Ring - Bulk Bag 11 05235 Valve Stem Assembly Valve Stem Assembly 12 01074 Spring 01519 Downtube/Retainer Assembly - 456, A/B450 A/B457 A411, A412, A413 13 Collar O-Ring - Bulk Bag 14 05235 Valve Stem O-Ring 01519 Downtube/Retainer Assembly - 456, A/B450 A/B457 A411, A412, A413 14 Strap & Clip Asy (Black Plastic-3/8" Hose) All 5-10 lb. 15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS - SEE BRACKET PAGE		11823	Valve Assembly – 5, 5½, 6 & 10 Lb	1	
1A 14220 Hanger Loop w/Screw (Optional) 07641 Hose & Horn Asy-400, A400 (.149) 14849 A/B402 (.157) 05248 479, 500, 443, A/B479, A/B443 (.152) 05564 456, A/B456, A/B457 (.191) 06541 B456X (.166) 08759 B459X (.136) 11221 A411 (.209) 11658 A411X (.221) 11223 A412, A413 (.177) 165978 A411, A412, A413 4 01412 Ring Pin 4A 00532 Chain (Nylon) for Ring Pin 5 01387 Lockwire Seal (Yellow) Lever & Rivet-A400, A/B402, A/B456, A/B457, A411, A412, A413 6A 01060 Rivet Only for Lever — Old & "A" Valve 6B 02625 Lever & Rivet — 400, 453, 479, 443, 456 7 03103 Gauge — 195 psi Handle & Rivet-400, A/B402, A/B453 A/B457 12405 A411, A412, A413 8A 01064 Rivet Only for Handle - All 5-10 lb. 12201 A411, A412, A413 8B 09002 Handle & Rivet — 453, 479, 500 09003 400, 443, 456 9 05241 Collar O-Ring Collar O-Ring — Bulk Bag 10 06092 Valve Stem Assembly Valve Stem Assembly 10 Valve Stem Assembly - Bulk Bag 11 05235 Valve Stem O-Ring 0612 A/B457 11674 A411, A412, A413 11874 A411, A412, A413 11874 A411, A412, A413 11875 A/B456, A/B457 11875 A/B456, A/B457 11888 OSSEM Stem Assembly - Bulk Bag 11 05235 Valve Stem O-Ring 01519 A/B402, 453, 479, 500, A/B453, A/B479, A/B500 03397 400, 443, A400, A/B443 11874 A411, A412, A413 11875 A/B456, A/B457 11874 A411, A412, A413 11875 A/B456, A/B457 11874 A411, A412, A413 11875 A/B456, A/B457 11875 A/B456, A/	11824 20 Lb.		1		
2	1A			6	
2		07641			
2		14849	A/B402 (.157)	1	
2		06215	453, A/B453, A/B500 (.147)		
Description		05248			
December 2		05564		١.	
11221	2	06541		1	
11658		08759	B459X (.136)	1	
11223		11221	A411 (.209)		
3		11658	A411X (.221)		
3		11223	A412. A413 (.177)		
Mathematical Color	_			24	
4	3	06978		24	
AA	4	01412		24	
5 01387 Lockwire Seal (Yellow) 6 Lever & Rivet-A400, A/B402, A/B453 A/B479, A/B500, A/B443, A/B456, A/B479, A/B457, A411, A412, A413 6A 01060 Rivet Only for Lever — Old & "A" Valve 6B 02625 Lever & Rivet — 400,453,479,443,456 7 03103 Gauge — 195 psi Handle & Rivet-400,A/B402,A/B453 A/B479, A/B500, A/B443, A/B456, A/B457 12405 A411, A412, A413 8A 01064 Rivet Only for Handle - All 5-10 lb. 12201 A411, A412, A413 8B 09002 Handle & Rivet — 453, 479, 500 09003 400, 443, 456 9 05241 Collar O-Ring 10 Collar O-Ring — Bulk Bag 11 05235 Valve Stem Assembly Valve Stem Assembly — Bulk Bag 01074 Spring 12 01074 Spring 01519 Downtube/Retainer Assembly - 456, A/B456, A/B457 11674 A411, A412, A413 06212 A/B402, 453, 479, 500, A/B453, A/B479, A/B500 03397 400, 443, A400, A/B443 <t< td=""><td>4A</td><td>_</td><td></td><td>24</td></t<>	4A	_		24	
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6 11825 A/B479, A/B500, A/B443, A/B456, A/B457, A411, A412, A413 6A 01060 Rivet Only for Lever – Old & "A" Valve 6B 02625 Lever & Rivet – 400,453,479,443,456 7 03103 Gauge – 195 psi Handle & Rivet-400,A/B402,A/B453 A/B479, A/B500, A/B443, A/B456, A/B457 12405 A411, A412, A413 8A 01064 Rivet Only for Handle - All 5-10 lb. 12201 A411, A412, A413 8B 09002 Handle & Rivet – 453, 479, 500 09003 400, 443, 456 9 05241 Collar O-Ring Collar O-Ring – Bulk Bag 10 06092 Valve Stem Assembly Valve Stem Assembly – Bulk Bag 11 05235 Valve Stem O-Ring 12 01074 Spring 01519 Downtube/Retainer Assembly - 456, A/B456, A/B456, A/B457 11674 A411, A412, A413 06212 A/B402, 453, 479, 500, A/B453, A/B479, A/B500 03397 400, 443, A400, A/B443 15747 Strap & Clip Asy (Black Plastic-3/8" Hose) All 5-10 lb. 15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS – SEE BRACKET PAGE		0.007			
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6A 01060 Rivet Only for Lever — Old & "A" Valve 6B 02625 Lever & Rivet — 400,453,479,443,456 7 03103 Gauge — 195 psi Handle & Rivet-400,A/B402,A/B453 A/B479, A/B500, A/B443, A/B456, A/B457 12405 A411, A412, A413 8A 01064 Rivet Only for Handle - All 5-10 lb. 12201 A411, A412, A413 8B 09002 Handle & Rivet — 453, 479, 500 09003 400, 443, 456 9 05241 Collar O-Ring Collar O-Ring — Bulk Bag 10 06092 Valve Stem Assembly Valve Stem Assembly — Bulk Bag 11 05235 Valve Stem O-Ring 12 01074 Spring 01519 Downtube/Retainer Assembly - 456, A/B456, A/B457 11674 A411, A412, A413 06212 A/B402, 453, 479, 500, A/B453, A/B479, A/B500 03397 400, 443, A400, A/B443 15747 Strap & Clip Asy (Black Plastic-3/8" Hose) All 5-10 lb. Strap & Clip Asy (Black Plastic-1/2" Hose) All 20 lb. 15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS — SEE BRACKET PAGE					
6B 02625 Lever & Rivet - 400,453,479,443,456 7 03103 Gauge - 195 psi Handle & Rivet-400,A/B402,A/B453 A/B479, A/B500, A/B443, A/B456, A/B457 12405 A411, A412, A413 8A 01064 Rivet Only for Handle - All 5-10 lb. 12201 A411, A412, A413 8B 09002 Handle & Rivet - 453, 479, 500 09003 400, 443, 456 9 05241 Collar O-Ring Collar O-Ring - Bulk Bag 10 06092 Valve Stem Assembly Valve Stem Assembly Valve Stem Assembly - Bulk Bag 11 05235 Valve Stem O-Ring 12 01074 Spring 01519 Downtube/Retainer Assembly - 456, A/B456, A/B457 11674 A411, A412, A413 06212 A/B402, 453, 479, 500, A/B453, A/B479, A/B500 03397 400, 443, A400, A/B443 15747 Strap & Clip Asy (Black Plastic-3/8" Hose) All 5-10 lb. Strap & Clip Asy (Black Plastic-1/2" Hose) All 20 lb. 15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS - SEE BRACKET PAGE	6A	01060		24	
7 03103 Gauge – 195 psi Handle & Rivet-400,A/B402,A/B453 A/B479, A/B500, A/B443, A/B456, A/B457 12405 A411, A412, A413 8A 01064 Rivet Only for Handle - All 5-10 lb. 12201 A411, A412, A413 8B 09002 Handle & Rivet – 453, 479, 500 09003 400, 443, 456 9 05241 Collar O-Ring Collar O-Ring Bulk Bag 10 06092 Valve Stem Assembly Valve Stem Assembly - Bulk Bag 11 05235 Valve Stem O-Ring 12 01074 Spring 01519 Downtube/Retainer Assembly - 456, A/B456, A/B457 11674 A411, A412, A413 06212 A/B402, 453, 479, 500, A/B453, A/B479, A/B500 03397 400, 443, A400, A/B443 14 15-10 lb. 14778 Strap & Clip Asy (Black Plastic-3/8" Hose) All 20 lb. 15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS – SEE BRACKET PAGE				1	
8 Handle & Rivet-400,A/B402,A/B453 A/B479, A/B500, A/B443, A/B456, A/B457 12405 A411, A412, A413 8A 01064 Rivet Only for Handle - All 5-10 lb. 12201 A411, A412, A413 8B 09002 Handle & Rivet - 453, 479, 500 09003 400, 443, 456 9 05241 Collar O-Ring Collar O-Ring Bulk Bag 10 06092 Valve Stem Assembly Valve Stem Assembly 10 Valve Stem Assembly - Bulk Bag 11 05235 Valve Stem O-Ring 12 01074 Spring 13 06212 A411, A412, A413 06212 A/B456, A/B457 11674 A411, A412, A413 06212 A/B402, 453, 479, 500, A/B453, A/B479, A/B500 03397 400, 443, A400, A/B443 15747 Strap & Clip Asy (Black Plastic-3/8" Hose) All 5-10 lb. 15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS – SEE BRACKET PAGE				6	
8 11826 A/B479, A/B500, A/B443, A/B456, A/B457 12405 A411, A412, A413 8A 01064 Rivet Only for Handle - All 5-10 lb. 12201 A411, A412, A413 8B 09002 Handle & Rivet - 453, 479, 500 09003 400, 443, 456 9 05241 Collar O-Ring Collar O-Ring - Bulk Bag 10 Valve Stem Assembly Valve Stem Assembly - Bulk Bag 11 05235 Valve Stem O-Ring 12 01074 Spring 13 Downtube/Retainer Assembly - 456, A/B456, A/B457 14 A411, A412, A413 06212 A/B402, 453, 479, 500, A/B453, A/B479, A/B500 03397 400, 443, A400, A/B443 15747 Strap & Clip Asy (Black Plastic-3/8" Hose) All 5-10 lb. 14778 Strap & Clip Asy (Black Plastic-1/2" Hose) All 20 lb. 15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS - SEE BRACKET PAGE				1	
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8A		12405		1	
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9 05241 Collar O-Ring Collar O-Ring Bulk Bag 10 06092 Valve Stem Assembly Valve Stem Assembly 11 05235 Valve Stem O-Ring 12 01074 Spring 01519 Downtube/Retainer Assembly - 456, A/B456, A/B457 11674 A411, A412, A413 06212 A/B402, 453, 479, 500, A/B453, A/B479, A/B500 03397 400, 443, A400, A/B443 15747 Strap & Clip Asy (Black Plastic-3/8" Hose) All 20 lb. 15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS – SEE BRACKET PAGE	8A	12201		24	
9 05241 Collar O-Ring Collar O-Ring Bulk Bag 10 06092 Valve Stem Assembly Valve Stem Assembly 11 05235 Valve Stem O-Ring 12 01074 Spring 01519 Downtube/Retainer Assembly - 456, A/B456, A/B457 11674 A411, A412, A413 06212 A/B402, 453, 479, 500, A/B453, A/B479, A/B500 03397 400, 443, A400, A/B443 15747 Strap & Clip Asy (Black Plastic-3/8" Hose) All 20 lb. 15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS – SEE BRACKET PAGE		09002	Handle & Rivet – 453, 479, 500		
9 05241 Collar O-Ring Collar O-Ring — Bulk Bag 10 06092 Valve Stem Assembly Valve Stem Assembly — Bulk Bag 11 05235 Valve Stem O-Ring 12 01074 Spring Downtube/Retainer Assembly - 456, A/B456, A/B457 13 1674 A411, A412, A413 06212 A/B402, 453, 479, 500, A/B453, A/B479, A/B500 03397 400, 443, A400, A/B443 15747 Strap & Clip Asy (Black Plastic-3/8" Hose) All 5-10 lb. 14778 Strap & Clip Asy (Black Plastic-1/2" Hose) All 20 lb. 15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS — SEE BRACKET PAGE	8B			1	
Collar O-Ring - Bulk Bag	0			24	
10 06092 Valve Stem Assembly	9	05241	Collar O Bina Bulk Boa		
10 Valve Stem Assembly – Bulk Bag 11 05235 Valve Stem O-Ring 12 01074 Spring 01519 Downtube/Retainer Assembly - 456, A/B456, A/B457 11674 A411, A412, A413 06212 A/B402, 453, 479, 500, A/B453, A/B479, A/B500 03397 400, 443, A400, A/B443 15747 Strap & Clip Asy (Black Plastic-3/8" Hose) All 20 lb. 14778 Strap & Clip Asy (Black Plastic-1/2" Hose) All 20 lb. 15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS – SEE BRACKET PAGE		00000		100	
11	10			96	
12 01074 Spring 01519 Downtube/Retainer Assembly - 456, A/B456, A/B457 11674 A411, A412, A413 06212 A/B402, 453, 479, 500, A/B453, A/B479, A/B500 03397 400, 443, A400, A/B443 15747 Strap & Clip Asy (Black Plastic-3/8" Hose) All 5-10 lb. 14778 All 50 lb. 15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS – SEE BRACKET PAGE	11			24	
13 Downtube/Retainer Assembly - 456,				6	
13 A/B456, A/B457 11674	12	01074		0	
13		01519			
13 06212 A/B402, 453, 479, 500, A/B453, A/B479, A/B500 03397 400, 443, A400, A/B443 15747 All 5-10 lb. 14778 Strap & Clip Asy (Black Plastic-3/8" Hose) All 20 lb. 15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS – SEE BRACKET PAGE		1167/			
14	13			1	
14 15747 Strap & Clip Asy (Black Plastic-3/8" Hose) All 5-10 lb. 14778 Strap & Clip Asy (Black Plastic-1/2" Hose) All 20 lb. 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS – SEE BRACKET PAGE					
15747 Strap & Clip Asy (Black Plastic-3/8" Hose) All 5-10 lb. 14778 Strap & Clip Asy (Black Plastic-1/2" Hose) All 20 lb. 15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS – SEE BRACKET PAGE		03307			
14 All 5-10 lb. 14778 Strap & Clip Asy (Black Plastic-1/2" Hose) All 20 lb. 15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS – SEE BRACKET PAGE		00001			
14 Strap & Clip Asy (Black Plastic-1/2" Hose) All 20 lb. 15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS – SEE BRACKET PAGE		15747			
14778 All 20 lb. 15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS – SEE BRACKET PAGE	14	14778		1	
15 12383 Protective Ring for Bottom of Cylinder-7" ALL BRACKETS – SEE BRACKET PAGE					
ALL BRACKETS – SEE BRACKET PAGE	15	12383		1	
	13				
ALL FILL & HYDROTEST ADAPTERS – SEE ADAPTER PAGE					
ALL VALVE ASSEMBLIES INCLUDE VALVE BODY, GAUGE, LEVER & HAND					

ALL VALVE ASSEMBLIES INCLUDE VALVE BODY, GAUGE, LEVER & HANDL P/N 05248 & P/N 06215 Hose & Horn Asy are both Valid for use on Model 500





PARTS LIST for 5-30 lb. Dry Chemical Brass Valve Models

408	B441	461
415	447	B461
419	B447	462
423	460	B462
424	B460	692
B424		693

Item No.	Part No.	Description	Std. Pkg.
1	11952		
1A	15363	Hanger Loop w/Screw – "B" Models B441,B447,B460 – 10 lb.	1
1B	16694	Hanger Loop w/Screw – 5 lb., 6 lb., & 20 lb.	
2	05240	Collar O-Ring	24
4		Collar O-Ring – Bulk Bag	100
	03753	Hose & Horn Asy-424, B424 (.140)	
	08337	B424X (.152)	
	01178	441, 447-B447 (.173)	
	03753	61-B461, 462-B461 (.140)	
	06095	419, 460-B460, B441 (.152)	1
3	01304	B441X (.157)	
	03339	423 (.174)	
	05174	415 (.177)	
	03332	408 (.173)	
	12603	692 (.216)	1
	13439	693 (.191)	1
4	06978	Hose Gasket (O-Ring)	24
5	00160	Ring Pin, Stainless Steel	24
5A	00532	Chain (Nylon) for Ring Pin	24
6	01387	Lockwire Seal (Yellow)	500
7	15747 14778	Strap & Hose Clip Asy (Black Plastic) 3/8" All 4½ & 5" Dia Cylinders Strap & Hose Clip Asy (Black Plastic) ½" All 7" Dia Cylinders	1
	14871	Strap & Hose Clip Asy (Black Plastic) ½" All 8" Dia Cylinders	
8	07762	Lever & Rivet – All Models	1
8A	01563	Rivet Only for Lever	24
9	09020	Handle & Rivets – All Models	1
9A	01564	Rivets Only for Handle (2 Req'd)	24
10	03965	Gauge – 195 PSI	6
11	11 05243 Valve Stem O-Ring		24
12	06093	Valve Stem Assembly	6
12	Valve Stem Assembly – Bulk Bag		96
13			6
	01696	D'tube/Retainer Asy-424-B424	
	01700	419	
14	03754	461-B461, 462-B462	1
14	02609	441-B441, 447-B447, 460-B460	ı
	01667	408, 415, 423	
	09583 692, 693		
15 12383 Protective Ring for Bottom of Cyl 7"		1	
	12952	Protective Ring for Bottom of Cyl 7"	1
		ACKETS – SEE BRACKET PAGE	
ALL EILL & HYDDOTEST ADAPTEDS SEE ADAPTED DAGE			

ALL FILL & HYDROTEST ADAPTERS – SEE ADAPTER PAGE

ALL VALVE ASSEMBLIES INCLUDE VALVE BODY, GAUGE, LEVER & HANDLE
P/N 05248 & P/N 06215 Hose & Horn Asy are both Valid for use on Models 500 & 500T